# **PR-50 Series**

Diaphragm-type High Pressure Regulator



The PR-50 Series pressure regulator is designed to meet the demands for outlet pressures up to 2000 psig while maintaining superior corrosion protection.

For reliability in operation, this precision regulator features a stainless steel body (optional brass) which provides maximum corrosion resistance and safety. The optional self-relieving feature provides an additional level in operational ease, as it allows for trapped downstream pressure to be safely vented to atmosphere through the bonnet.

To prolong regulator life, this unit is supplied with an integral inlet filter which protects the seat against any foreign contamination introduced by the upstream supply.

#### **Features & Specifications**

- Gas or liquid service
- · Inlet pressure to 6000 psig
- Outlet pressure ranges 0–500, 0–1000, and 0–2000 psig
- 316L stainless steel or brass (alloy 360) construction
- 20 micron inlet filter
- · Bubble-tight shutoff
- Diaphragm material standard stainless steel, nylon or Teflon®
- Flow coefficients (Cv) of 0.025, 0.06, and 0.20

#### **Applications**

- R & D systems
- Cylinder gas regulation
- Sampling systems
- Airline charging carts
- Pilot plants
- Offshore drillings

## **PR-50 Series**

### **How to Order**

#### PR50 -**BODY MATERIAL** 1 316L stainless steel 2 **Brass** Monel® **PORT CONFIGURATION** A Standard For more port configurations, see page 35 PROCESS PORT TYPES (GAUGE PORT TYPES, IF SPECIFIED) 1/4" FNPT (1/4" FNPT gauge ports) 1/4" tube stub, 2" long (1/4" FNTP gauge ports) 3%" FNPT (14" FNPT gauge ports) AN 10050-4 (1/4" FNPT gauge ports) SAE J514 (¼" FNPT gauge ports) 8 M/S 33649 (¼" FNPT gauge ports) 1/4" sch 40 pipe stub, 4" long (1/4" FNPT gauge ports) SURFACE FINISH OF DIAPHRAGM CAVITY-< 25 Ra, standard SEAT MATERIAL-Α Tefzel® C Polvimide PCTFE (formerly Kel-F® 81) н High density Teflon® PEEK™ 0

CAP ASSEMBLY							
1 Standard, aluminum							
4	Panel mount, aluminum						
5	Captured vent, aluminum						
6	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7						
<b>F</b> Stainless steel							
	V Captured vent, stainless steel						
W	W Panel mount, stainless steel						
DIAPHRAGM FACING/BACKING MATERIAL							
	<u>Facing</u>	<b>Backing</b>	O-rings	<u>Actuator</u>			
1	St. steel	Nylon	Viton®				
6	Nylon	Nylon	Teflon®				
8		,					
0	Nylon	Nylon	Teflon®				
Н	_	Nylon	Viton®	St. steel			
DIAPHRAGM TYPE							
1 Non-self-relieving							
<b>3</b> Self-relieving							
OUTLET RANGE							

0-500 psig

0-1,000 psig

0-2,000 psig

### Maximum Temperature & **Operating Inlet Pressures**

#### Nylon Diaphragm Backing

FLOW COEFFICIENT (Cv)-0.06

0.2

0.025

3 5

C

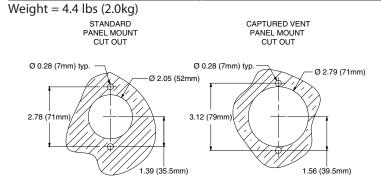
SEAT MATERIAL	MAXIMUM TEMPERATURE*	@	MAXIMUM OPERATING INLET PRESSURE
Tefzel®	150° F (66° C)	@	3600 psig (24.82 MPa)
High density Teflon®	150° F (66° C)	@	3600 psig (24.82 MPa)
PCTFE (formerly Kel-F® 81)	175° F (80° C)	@	6000 psig (41.37 MPa)
Polyimide	175° F (80° C)	@	6000 psig (41.37 MPa)
PEEK™	175° F (80° C)	@	6000 psig (41.37 MPa)

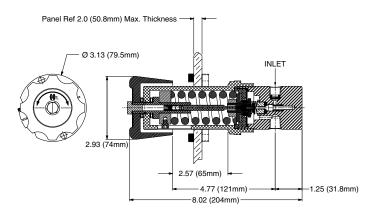
#### **Teflon® Diaphragm Backing**

SEAT MATERIAL	MAXIMUM TEMPERATURE*	@	MAXIMUM OPERATING INLET PRESSURE
Tefzel®	150° F (66° C)	@	3600 psig (24.82 MPa)
High density Teflon®	150° F (66° C)	@	3600 psig (24.82 MPa)
PCTFE (formerly Kel-F® 81)	175° F (80° C)	@	6000 psig (41.37 MPa)
Polyimide	350° F (176° C)	@	6000 psig (41.37 MPa)
PEEK™	350° F (176° C)	@	6000 psig (41.37 MPa)

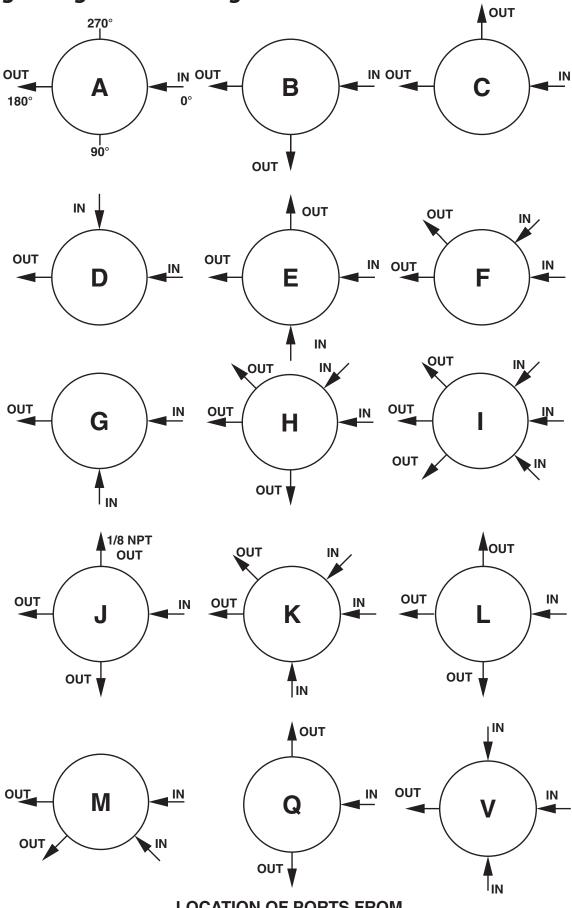
Teflon® and Tefzel® are registered trademarks of the DuPont Company. Monel® is a registered trademark of Special Metals Corporation. Kel-F<sup>®</sup> is a registered trademark of 3M Company. PEEK™ is a trademark of Victrex PLC. Viton® is a registered trademark of DuPont Dow Elastomers.

## **Outline and Mounting Dimensions**





# **Porting Configurations for Single Stage Pressure Regulators**



**LOCATION OF PORTS FROM TOP VIEW**